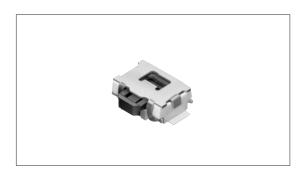
# 1.5mm Height Side-push™ (Surface mount type)

**SKRE** Series



### Horizontal type with 3.9×3.55×1.5mm dimension.



### Features

- 3.9×3.55mm dimensions with 1.5mm height suitable for high density mounting.
- Horizontal type enabling the switch to operate horizontally facing the PC board.
- Supplied in 12mm width embossed taping.

### Applications

- For operating various mobile devices
- For various operation in devices requiring high density mounting mobile phones, communication devices and compact electronic devices
- For notebook PCs

# Rotary

Encoders

Detector

Push

Slide

Power

Dual-in-line Package Type

Multi Control Devices

#### TACT Switch™

Custom-Products

Sharp Feeling

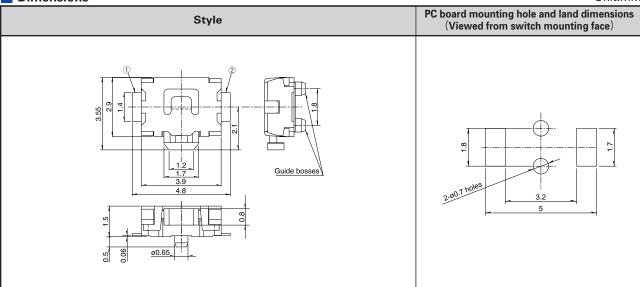
Soft Feeling

Snap-in Type Surface Mount Type Radial Type

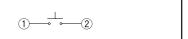
### Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Variety
SKRELHE010	1.57N							Without guide
SKRELFE010	2.16N	Horizontal	0.2	0.2 50mA 12V DC	10 \( \mu \) A 100,000 cycles	0μΑ	100m Ω max.	bosses
SKRELJE010	1.57N	Horizontai	0.2			100111112 IIIax.	With guide	
SKRELGE010	2.16N							bosses

**Dimensions** Unit:mm



### Circuit Diagram



Refer to **P.373** for product specifications. Refer to **P.374** for soldering conditions. Refer to **P.376** for taping packag specifications.

# **Product Specifications**

Items	Series	Sharp feeling type	Soft feeling type	
Operating temperature range		−20°C to +70°C SKHJ/HL/QJ/RR/QK	-20°C to +70°C SKEG	
		-30°C to +85°C	-40°C to +90°C	
Insulation resistance		100MΩmin. 100V DC SKEY/PD : 50MΩmin. 100V DC		
performance	Voltage proof	250V AC for 1minute SKRE/SC/RB/RM/RW/RR/EY/PD : 100V AC for 1minute		
5 1 1111	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively		
Durability	Lifetime	Shall be in accordance with individual specifications.		
Cold		−30±2°C for 96h		
Environmental performance	Dry heat	80±2℃ for 96h		
	Damp heat	60±2℃, 90 to	%RH for 96h	

Note

The automotive operating temperature range to be individually discussed upon request.

■ Specifications of LED (SKHJ)

Color of illumination	Power dissipation P (mW)	Forward pulse peak current IFP(mA)	Forward current IFDC(mA)	Reverse voltage VR (V)	Forward voltage  VF(V) IF=10mA	Reverse current IR( $\mu$ A) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA
Red					2.7 max.	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP
Pure green	40 80		15	4	2.05TYP		555 TYP	20 TYP	0.8min. 2.0 TYP
Amber		80			2.7 max.	10 max.	590 TYP	30 TYP	0.4min. 1.0 TYP
Orange (High brightness)				3	2.0 TYP	TO ITIAX.	630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type Multi Control

Multi Control Devices

TACT Switch™

Custom-Products

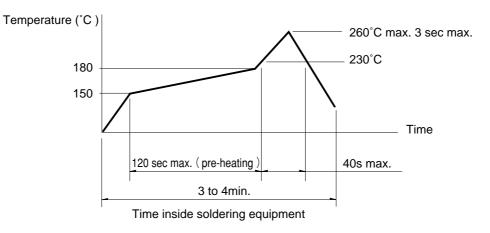
Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

## **Soldering Conditions**

### Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to  $0.2 \phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



### TACT Switch™

Custom-Products

Sharp Feeling

Soft

**Feeling** 

Snap-in Type Surface Mount Type Radial Type

Detector

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**Encoders** 

Power

Dual-in-line Package Type

Multi Control Devices

### Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

### Conditions for Auto-dip

Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flax	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.	
Preheating time	60s max.	
Soldering temperature	260°C max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

### Manual Soldering (Except SKRT series)

Items	Condition	
Soldering temperature	350°C max.	
Duration of soldering	3s max.	
Capacity of soldering iron	60W max.	

### Notes

- 1. Consult with us for TACT Switch™ washing conditions.
- 2. Prevent flux penetration from the top side of the TACT Switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

Detector

Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line
Package Type

Multi Control
Devices

TACT Switch

CustomProducts

Sharp Feeling Soft Feeling Snap-in Type

Mount Type Radial Type

## **Specification of Embossed Taping Package**

### ■ Taping Packaging for Auto-insertion

Plastic Reel

Applicable series

SKHM, SKHU, SKQG, SKQL, SKQM, SKQR, SKQY,
SKRAAK, SKRAAL, SKRB, SKRE, SKRK, SKRM, SKRN,
SKRP, SKRT, SKRW, SKPM, SKSC, SKSD

SKQT, SKRAAM, SKRAAQ, SKRR, SKPG, SKPN

17.5

SKQUBA, SKQUDB

33.5

Unit:mm

Applicable series	Oty/reel (pcs.) (Minimum packing unit)	Tape dimensions				
<b>SKQM, SKPM</b>	2,000					
SKHM, SKHU, SKQY, SKRT, SKRAAK, SKRAAL	3,000	Pull direction				
SKQG	5,000 (Without stem type) 4,000 (With stem type)	2 4 4 Ø1.5 hole				
SKRP	4,000					
SKRKAE, SKRKAH	4,500					
SKQR, SKRB SKRM, SKRW	10,000					
SKRE, SKRN, SKRKAG, SKSC, SKSD	5,000					
SKQL	3,000	2 4 4 01.5 hole SP Pull direction				
SKRH	1,300	Ø1.5 hole  2  12  4  9  15  Pull direction				
SKRV	1,500					
SKPG	1,200	<u>Ø1.5 hole</u> **12 4 **Excluding SKQT (i.e.8)				
SKRAAM, SKRAAQ	1,400					
SKQT	3,000					
SKRR	7,000					
SKPN	1,100	Pull direction				
SKQUBA	750	40 40 41 91.5 74 74 74 75 75 75 75 75 75 75 75 75 75				
SKQUDB	600	the second secon				

Note

For  $\phi$  330mm diameter reel requirements, please contact us.